The Workshop for reviewing the draft Handbook on Vocational Education, with reference to NEP 2020 and NCF-SE 2023, was held from September 3rd to 5th, 2024, at PSS Central Institute of Vocational Education (PSSCIVE), Bhopal. A diverse panel of external and internal experts participated in the review process, including Prof. Rajesh P. Khambayat (NITTTR), Dr. Asfa M. Yasin (former PSSCIVE professor), Dr. Jayashree Mahapatra (UNICEF consultant), and Mr. Sourabh Kulparia (KPMG specialist). They suggested that the handbook should be aligned with current standards, the inclusion of best practices, and provide a global outlook, connected to the educational content and industry requirements. The workshop featured presentations and discussions on various sections of the handbook, with experts offering valuable feedback on content accuracy, industry alignment, and practical application. Their insights were incorporated into a comprehensive action plan for revisions.